5-Axis

Machining Centers

Technical Brochure

With the fastest control in industry

Max 5®

50 YEARS of INNOVATION HURCO 1968-2018

5-Axis Machining Centers

VM 10 Ui Plus

VM 10 UHSi Plus

VMX 30 Ui

VMX 30 UHSi

VMX 42 Ui

VMX 42 SWi

VMX 42 SRTi

3-Axis Machining Centers

VM 10 i

VM 10 i Plus
VM 10 HSi Plus

VM 20 i

VM 20 i Plus

VM 30 i

VM 30 i Plus

VMX 24 i

Double-Column / Horizontal Machining Centers

BX 40 i

BX 50 i

DCX 22 i

DCX 32 i

DCX 32-5Si / DCX 32-5SCi

DCX 42 i

Turning Centers

TM 6 i

TM 8 i

TM 10 i

TM 12 i

TM 18 i / TM 18 Li

TMM 8 i

5-Axis Machining Centers

VMX 42 HSRTi

VMX 60 SWi

VMX 60 SRTi

VC 500 i

VCX 600 i

VTX Ui

3-Axis Machining Centers

VMX 30 i
VMX 30 HSi

VMX 42 i
VMX 42 HSi

VMX 50 i

VMX 60 i

VMX 64 i

VMX 84 i

Double-Column / Horizontal Machining Centers

HMX 500 i

HMX 630 i

HBMX 55 i

HBMX 80 i

HBMX 95-5i

HBMX 120 i

Turning Centers

TMM 10 i

TMM 12 i

TMX 8 i / TMX 10 i

TMX 8 MYi / TMX 10 MYi

TMX 8 MYSi / TMX 10 MYSi

WinMax® All in one

Our control. Your expertise.

- faster from the drawing to the finished part
- shortest learning curve
- fastest programming
- quick overview by double screen
- designed ergonomically

>>	Additional options: DXF, UltiMotion, Tool Change Optimization, die-mold package
>>	Adjustable-height console
>>	2 x 19“ screen
>>	Adjustable keypad angle
>>	ABS polycarbonate keys withstand petroleum solvents
>>	Override knobs for speed, feed and rapid feed
>>	Retractable QWERTY keyboard with trackball
>>	Dual USB ports
>>	Retractable console for minimum footprint*
>>	Folding auxiliary screen with stainless steel hinges*
>>	LCD remote jog unit *
>>	CPU: Intel® Core™ i5 - Processor
>>	RAM: 4 GB
>>	SSD: 80 GB
>>	Maximum feed rate: 39,000 mm/min*

*depending on machine and contour

Ui Series

Power, speed and unbeatable value –
the ideal machine for medium sized 5-axis parts

- +30°/-110° A-axis motion makes the 5-sided machining of complex parts easy
- Heavy duty linear rails in all three axes
- Solid one-piece cast iron frame optimized with both static and dynamic Finite Element Analysis (FEA)
- Next generation Yaskawa drives
- Angular encoders for rotary axes
- 5-axis/5-sided software features - Tool Path Linearization, Tool Center Point Management, Transform plane, 3-D Tool, Compensation, Tool Vector Input & Retract, Shortest Angular Traverse

Option: Patented UltiMotion technology option available. Invented by HURCO. Simultaneously reduce cycle time by up to 30 % (or more) and improve surface finish quality with UltiMotion. Exclusive technology only available on HURCO mills.

STANDARD & OPTIONAL ITEMS	VM 10 Ui	VM 10 UHSi	VMX 30 Ui	VMX 30 UHSi	VMX 42 Ui	VTX Ui
AC spindle motor	S	S	–	S	–	-
Dual wound AC spindle motor	–	–	S	–	S	S
Liquid-cooled integral spindle	–	–	–	–	–	-
Liquid-cooled integral high-speed spindle	–	S	–	S	–	-
Direct drive X, Y and Z axes	S	S	S	S	S	S*
Spindle thermal chiller	O	S	S	S	S	S
Remote jog unit	S	S	S	S	S	S
Extra wide linear guide ways	S	S	S	S	S	S
Ultra-rigid roller guideways	–	–	S	S	S	S
Double-nut ball screws	S	S	S	S	S	S
Pretensioned ball screws	S	S	S	S	S	S
Direct measuring system (X, Y, Z axis)	O	O	S	S	S	S
Integrated trunnion table	S	S	S	S	S	S
Rotary table (A-axis)	–	–	–	–	–	-
Higher resolution encoders (A/C or B/C axis)	S	S	S	S	S	S
Rotary unions (C-axis)	O	O	O	O	O	O
Automatic central lubrication system	S	S	S	S	S	S
Oil skimmer	S	S	S	S	S	S
Status signal light	S	S	S	S	S	S
Exchange arm ATC	S	S	S	S	S	S
Optional capacity tool changer	–	–	–	–	–	S
Chip conveyor/Chip auger	S	S	–	–	–	-
Scraper conveyor	–	–	S	S	S	S
Enclosure washdown system	–	–	S	S	S	S
Coolant & air guns	S	S	S	S	S	S
Coolant ring/positional nozzles	O	–	S	S	S	S
Programmable air blow	O	O	O	O	O	O
Coolant thru spindle / 20 bar	O	–	S	S	S	S
Oversized hinged side access door(s)	S	S	S	S	S	S
LED work light(s)	S	S	S	S	S	S
Power cabinet heat exchanger	S	S	S	S	S	S
Air conditioner	O	O	O	O	O	O
Renishaw part & tool probing	O	O	O	O	O	O

O: optional | S: standard
*Not available for X axis

VM 10 Ui Plus

Power, speed and unbeatable value – the ideal machine for small-sized 5-axis parts

- Ø 198 mm rotary table, 150 kg capacity
- Travels: 533 x 406 x 483 mm
- 10,000 RPM dual-wound spindle motor
- 8.9 kW peak spindle
- 20 station automatic tool changer
- SK 40 spindle taper
- 24 / 24 / 24 m/min rapid traverse rates

VM 10 UHSi Plus

Technology, power and speed provide the ultimate 5-axis solution

- Ø 198 mm rotary table, 150 kg capacity
- Travels: 533 x 406 x 483 mm
- High-speed 20,000 RPM motorized spindle
- 8.5 kW peak spindle
- 20 station automatic tool changer
- HSK 30 spindle taper
- 24 / 24 / 24 m/min rapid traverse rates

VMX 30 Ui

Power, speed and unbeatable value – the ideal machine for medium-sized 5-axis parts

- Ø 248 mm rotary table, 200 kg capacity
- Travels: 762 x 508 x 520 mm
- 12,000 RPM dual-wound spindle motor
- 13.4 kW peak spindle
- 40 station automatic tool changer
- SK 40 spindle taper
- 38 / 38 / 32 m/min rapid traverse rates

Contact us for an individual non-binding offer. Phone: +49-(0)89-90 50 94 - 0 | info@hurco.eu

VMX 30 UHSi

Technology, power and speed provide the ultimate 5-axis solution

- Ø 248 mm rotary table, 200 kg capacity
- Travels: 762 x 508 x 520 mm
- High-speed 18,000 rpm motorized spindle
- 35 kW peak spindle
- 40 station automatic tool changer
- HSK 63A spindle taper
- 45 / 45 / 40 m/min rapid traverse rates

VMX 42 Ui

5-axis workhorse packed with industry leading technologies.

- Ø 348 mm rotary table, 250 kg capacity
- Travels: 1,067 x 610 x 520 mm
- 12,000 rpm dual-wound spindle motor
- 18 kW peak spindle
- 40 station automatic tool changer
- SK 40 spindle taper
- 38 / 38 / 32 m/min rapid traverse rates

VTX Ui

Traveling column 5-axis machine with integrated trunnion table

- Ø 610 x 530 mm rotary table, 400 kg capacity
- Travels: 800 x 700 x 510 mm
- 12,000 rpm dual-wound spindle motor
- 18 kW peak spindle
- 48 or 96 station automatic tool changer
- SK 40 spindle taper
- 35 / 35 / 35 m/min rapid traverse rates

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SWi and SRTi Series

5-Axis, Swivel-Head,
Rotary Table Machining Centers

Swivel-head/rotary machine designed
for high-mix manufacturing

- +92° / -92° B-axis motion allows the 5-axis machining of small and large complex parts (available with many models)
- Embedded rotary table
- Direct drive in all axes
- Angular encoders for rotary axes
- Heavy duty linear rails in all three axes
- Solid one-piece cast iron frame optimized with both static and dynamic Finite Element Analysis (FEA)
- Next generation Yaskawa drives
- 5-axis/5-sided software features - Tool Path Linearization, Tool Center Point Management, Transform plane, 3-D Tool Compensation, Tool Vector Input & Retract, Shortest Angular Traverse

Option: Patented UltiMotion technology option available. Invented by HURCO. Simultaneously reduce cycle time by up to 30 % (or more) and improve surface finish quality with UltiMotion. Exclusive technology only available on HURCO mills.

STANDARD & OPTIONAL ITEMS	VMX 42 SWi	VMX 42 SRTi	VMX 42 HSRTi	VMX 60 SWi	VMX 60 SRTi
AC spindle motor	S	S	S	S	S
Dual wound AC spindle motor	–	–	–	–	–
Liquid-cooled integral spindle	S	S	–	S	S
Liquid-cooled integral high-speed spindle	–	–	S	–	–
Direct drive in all machine axes	S	S	S	S	S
Spindle thermal chiller	S	S	S	S	S
Remote jog unit	S	S	S	S	S
Extra wide linear guide ways	S	S	S	S	S
Ultra-rigid roller guideways	S	S	S	S	S
Double-nut ball screws	S	S	S	S	S
Pretensioned ball screws	S	S	S	S	S
Direct measuring system (X, Y, Z axis)	S	S	S	S	S
Integrated trunnion table	–	–	–	–	–
Rotary table (A-axis)	–	–	–	–	–
Higher resolution encoders (A/C or B/C axis)	S	S	S	S	S
Rotary union kit (rotary table pass thru)	O	O	O	O	O
Automatic central lubrication system	S	S	S	S	S
Oil skimmer	S	S	S	S	S
Status signal light	S	S	S	S	S
Exchange arm ATC	S	S	S	S	S
Optional capacity tool changer	–	–	–	–	–
Chip conveyor/Chip auger	–	–	–	–	–
Scraper conveyor	S	S	S	S	S
Chip flush	S	S	S	S	S
Washdown and air guns	S	S	S	S	S
Coolant ring/positional nozzles	S	S	S	S	S
Programmable air blow	O	O	O	O	O
Coolant thru spindle / 20 bar	S	S	S	S	S
Oversized hinged side access door(s)	S	S	S	S	S
LED work light(s)	S	S	S	S	S
Power cabinet heat exchanger	S	S	S	S	S
Air conditioner	O	O	O	O	O
Renishaw part & tool probing	O	O	O	O	O

O: optional | S: standard

VMX 42 SWi

4-axis swivel head machine with optional rotary A-axis or C-axis available

- 1,270 x 610 mm table, 1,360 kg capacity
- 12,000 rpm motorized spindle
- 36.5 kW peak spindle
- 40 station automatic tool changer
- SK 40 spindle taper
- 35 / 35 / 30 m/min rapid traverse rates

VMX 42 SRTi

Swivel-head/rotary machine designed for high-mix manufacturing

- 1,270 x 610 mm table, 1,360 kg capacity
- Travels: 1,067 x 610 x 610 mm
- Ø 610 mm embedded rotary table, 500 kg capacity
- 12,000 rpm motorized spindle
- 36.5 kW peak spindle
- 40 station automatic tool changer
- SK 40 spindle taper
- 38 / 38 / 32 m/min rapid traverse rates

VMX 42 HSRTi

5-axis swivel-head/rotary design with high speed spindle

- 1,270 x 610 mm table, 1,360 kg capacity
- Travels: 1,067 x 610 x 610 mm
- Ø 600 mm embedded rotary table, 500 kg capacity
- High-speed 18,000 rpm motorized spindle
- 35 kW peak spindle
- 40 station automatic tool changer
- HSK 63 A spindle taper
- 45 / 45 / 40 m/min rapid traverse rates

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VMX 60 SWi

Huge travels with swivel head and optional rotary A-axis or C-axis

- 1,676 x 660 mm table, 1,360 kg capacity
- 12,000 rpm motorized spindle
- 36.5 kW peak spindle
- 40 station automatic tool changer
- SK 40 spindle taper
- 32 / 32 / 24 m/min rapid traverse rates

VMX 60 SRTi

Huge travels and swivel-head/ rotary design for high-mix manufacturing

- 1,676 x 660 mm table, 1,360 kg capacity
- Travels: 1,524 x 660 x 610 mm
- Ø 600 mm embedded rotary table, 500 kg capacity
- 12,000 rpm motorized spindle
- 36.5 kW peak spindle
- 40 station automatic tool changer
- SK 40 spindle taper
- 32 / 32 / 24 m/min rapid traverse rates

VC 500 i / VCX 600 i

5-Axis Machining Center
with trunnion table

Trunnion table 5-axis makes
5-sided machining easy

- +110°/-110° B-axis motion makes the 5-sided machining of complex parts easy
- Embedded rotary table
- Heavy duty linear rails in all three axes
- Solid one-piece frame optimized with both static and dynamic Finite Element Analysis (FEA)
- Next generation Yaskawa drives
- 5-axis/5-sided software features - Tool Path Linearization, Tool Center Point Management, Transform plane, 3-D Tool Compensation, Tool Vector Input & Retract, Shortest Angular Traverse

Option: Patented UltiMotion technology option available. Invented by HURCO. Simultaneously reduce cycle time by up to 30 % (or more) and improve surface finish quality with UltiMotion. Exclusive technology only available on HURCO mills.

STANDARD & OPTIONAL ITEMS	VC 500 i	VCX 600 i
AC spindle motor	S	S
Dual wound AC spindle motor	–	–
Liquid-cooled integral spindle	–	S
Liquid-cooled integral high-speed spindle	–	–
Direct drive X, Y and Z axes	S	S
Spindle thermal chiller	–	S
Remote jog unit	S	S
Extra wide linear guide ways	S	S
Ultra-rigid roller guideways	S	S
Double-nut ball screws	S	S
Pretensioned ball screws	S	S
Direct measuring system (X, Y, Z axis)	O	S
Integrated trunnion table	S	S
Rotary table (A-axis)	–	–
Higher resolution encoders (A/C or B/C axis)	S	S
Rotary union kit (rotary table pass thru)	O	O
Automatic central lubrication system	S	S
Oil skimmer	O	O
Status signal light	S	S
Exchange arm ATC	S	S
Optional capacity tool changer	O	–
Chip conveyor/Chip auger	–	–
Scraper conveyor	S	S
Enclosure washdown system	S	S
Flood coolant, spray & air guns	S	S
Coolant ring/positional nozzles	S	S
Programmable air blow	O	O
Coolant thru spindle / 20 bar	O	S
Oversized hinged side access door(s)	–	–
LED work light(s)	S	S
Power cabinet heat exchanger	S	S
Air conditioner	O	O
Renishaw part & tool probing	O	O

O: optional | S: standard

Information may change without notice. Optimum machine performance is reliant upon installation conditions at the facility, such as power supply, air supply, and ambient air conditions

	VM 10 Ui Plus	VM 10 UHSi Plus	VMX 30 Ui	VMX 30 UHSi	VMX 42 Ui	VMX 42 SWi
Table						
Table size / rotary table Ø (mm)	Ø 198	Ø 198	Ø 248	Ø 248	Ø 348	1,270 x 610
Max. load (kg)	–	–	–	–	–	1,360
Max. weight on rotary/ trunnion table (kg)	150	150	200	200	250	–
Spindle nose to table min / max (mm)	36 – 519	36 – 519	90 – 610	90 – 610	90 – 610	152 – 762
T-slots (mm)	6 x 10	6 x 10	6 x 12 x 60°	6 x 12 x 60°	6 x 14 x 60°	5 x 18
Travels						
X-axis (mm)	533	533	762	762	1.067	1,067
Y-axis (mm)	406	406	508	508	610	610
Z-axis (mm)	483	483	520	520	520	610
A-axis (*)	+30 / -110	+30 / -110	+30 / -110	+30 / -110	+30 / -110	–
B-axis (°)	–	–	–	–	–	+/- 90
C-axis (°)	360	360	360	360	360	–
Spindle						
Spindle power max. (rpm) / tool types	10,000 / Sk-40	20,000 / BT 30	12,000 / Sk-40	18,000 / HSK 63 A	12,000 / Sk-40	12,000 / Sk-40
Spindle power max. (kW/rpm)	8,9 @ 1,500	8.5 @ 14,700	13.4 @ 600	35 @ 2,800	18 @ 720	36.5 @ 2,900
Spindle torque (peak) (Nm)	57	6	214	119	237	118
Automatic tool changer						
Stations	20	20	40	40	40	40
Max. tool diameter (mm)	89	60	76	76	75	76
Max. tool length (mm)	250	250	300	300	300	250
Tool-to-tool ATC time (sec)	2.5	2.5	2	1.5	2	2
Max. tool weight (kg)	7	5	7	7	7	7
Feed rate						
Rapid traverse XYZ (m/min)	24 / 24 / 24	24 / 24 / 24	38 / 38 / 32	45 / 45 / 40	38 / 38 / 32	35 / 35 / 30
Progr. feed rate (m/min)	24	22.9	38 / 38 / 32	45 / 45 / 40	38 / 38 / 32	30 / 30 / 22.9
A-axis max. rpm	25	25	25	25	25	–
B-axis max. rpm	–	–	–	–	–	50
C-axis max. rpm	25	25	25	25	25	–
Further details						
Power rating/full load kva	17.1	18.1	28.7	58.9	38	54.9
Machine weight (kg)	3,360	3,102	5,280	5,280	7,200	7,130

	VMX 42 SRTi	VMX 42 HSRTi	VMX 60 SWi	VMX 60 SRTi	VC 500 i	VCX 600 i	VTXUi
Table							
Table size / rotary table Ø (mm)	1,270 x 610	1,270 x 610 / Ø 600	1,676 x 660	1,680 x 660 / Ø 600	Ø 500 x 500	Ø 600 x 600	Ø 610mm X 530 flat
Max. load (kg)	1,360	1,360	1.,360	1,360	–	–	400
Max. weight on rotary/ trunnion table (mm)	500	500	–	500	250	350	–
Spindle nose to table min / max (mm)	9 – 619	3 – 613	101 – 711	12 – 622	150 – 550	200 - 700	150 – 660
T-slots (mm)	5 x 18	5 x 18	6 x 18	6 x 18 / 5 x 18	–	–	5 x 18
Travels							
X-axis (mm)	1,067	1,067	1,524	1,524	500	750	800
Y-axis (mm)	610	610	660	660	450	550	700
Z-axis (mm)	610	610	610	610	400	500	510
A-axis (*)	–	–	–	–	–	–	+ 30 / - 110
B-axis (°)	+/- 92	+/- 92	+/- 92	+/- 90	+110 / -110	+110 / -110	–
C-axis (°)	360	360	–	360	360	360	360
Spindle							
Spindle power max. (rpm) / tool types	12,000 / Sk-40	18,000 / HSK63	12,000 / Sk-40	12,000 / Sk-40	10,000 / Sk-40	12,000 / Sk-40	12,000 / Sk-40
Spindle power max. (kW/rpm)	36.5 @ 2,900	35 @ 2,800	36.5 @ 2,900	36.5 @ 2,900	11	16 @ 1,504	18 @ 720
Spindle torque (peak) (Nm)	118	119	118	118	74	108.7	237
Automatic tool changer							
Stations	40	40	40	40	30 (opt.40)	30 / 40	48 / 96
Max. tool diameter (mm)	76	76	75	75	80	80 / 75	75
Max. tool length (mm)	250	250	250	250	300	250 / 300	280
Tool-to-tool ATC time (sec)	4	2	2	4	2	2 / 2	3
Max. tool weight (kg)	7	8	7	7	6	7 / 7	7
Feed rate							
Rapid traverse XYZ (m/min)	38 / 38 / 32	45 / 45 / 40	32 / 32 / 24	32 / 32 / 24	24 / 24 / 24	30 / 30 / 30	35 / 35 / 35
Progr. feed rate (m/min)	38 / 38 / 32	45 / 45 / 40	32 / 32 / 24	32 / 32 / 24	24	25	22.9
A-axis max. rpm	–	–	–	–	–	–	16.6
B-axis max. rpm	50	50	50	50	25	25	–
C-axis max. rpm	100	100	–	100	25	25	16.6
Further details							
Power rating/full load KVA	77.5	76	59.2	80.4	34	38	47.2
Machine weight (kg)	8,400	7,600	8,670	9,100	8,500	10,000	(48) 12,500 (96) 13,000

HURCO Conversational Programming

- AdaptiPath™ (Adaptive Trochoidal Milling)
- NC/Conversational Merge
- 100 Work Offsets (G Code)
- Tool Change Optimization
- DXF and 3D DXF Transfer
- Solid Model Import (STEP)
- Context Sensitive Help
- Program Manager Function
- Inch-Metric Toggle
- Program Review with Cut/Copy/Paste
- Mill Cycles (with AutoCalc Function)
  - Lines & Arcs
  - Circle
  - Frame
  - Mill Face
  - Swept Surface with 3D Mold
  - Thread Milling
  - Slot
  - Stick Lettering
  - TrueType® Lettering
  - Serial Number Lettering
  (Lettering and Part Serialization)
- Pocketing with unlimited islands
- Drill Cycles
  - Drilling (Toll Retract / Chip Breaker)
  - Rigid Tapping with Pecking
  - Bore Orient
  - Deep Hole Drilling
  - Custom Drill Cycle
- Program Parameters
  - Programmable Roughing Stock Allowance
  - Safety Zone Selection
  - Helix Plunging Cycle
- Pattern Blocks
  - Loop Rotate
  - Mirror Image
  - Loop Rectangular
  - Loop Translate

NC Programming

- NC Editor
- 99 Work Offsets (G-Code)
- Fanuc0-compatibility
- G Codes
- M Codes

5-Axis

- Automatic Safe Repositioning
- 3-D Tool Compensation
- Rotary Axes Centerline Probing
- Shortest Angular Traverse
- Tool Center Point Management
- Tool Path Linearization
- Transform Plane
- Tool Vector Canned Cycles
- Tool Vector Input & Retract

Tool Management

- Tool and Material Library
- Tool Management (Database Interfaces)
- Tool Life Monitoring
- Toll Probing with Laser* or Touch Probe*
- Advanced Tool Utilities and Settings

Review and Verification Graphics

- Remote Maintenance
- Automatic Error Check
- Advanced Verification Graphics with 3D Solid Rendering
- Fast Draw Graphics Engine
- Graphics Display (Tool Path, Solids, Projection in 3 Planes, Isometric)
- Graphical Code Search
- Real Time Tool Simulation
- Individual Stock Geometry (STL)

Automatic Mode

- Customizable Digital Readout Overlay (DRO)
- Auto Interrupt Cycle
- Cycle Start / Feed Hold
- Control and Machine Diagnostics
- Coolant Select (Dual)
- Distance To Go
- Estimated Run Time
- Feed Rate, Rapid Traverse and RPM Override
- Spindle Load Monitor
- Concurrent Programming
- Speed and Feed Edit while Running
- Job List
- UltiMotion™

The points marked with a * are optional

Knoll
Product Package

Knoll
Bypass filter

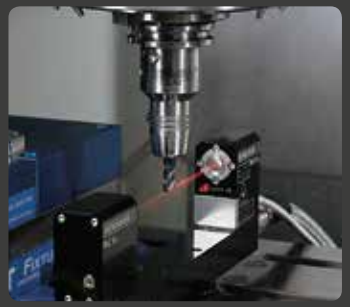
Rotoclear
inspection windows

LCM rotary unions
for rotary tables

Barnes
chip conveyor

Part Probing
with touch probe

Tool probing with
touch probe



Tool probing with
laser beam

Accu-Lube minimum-
quantity lubrication

Air through spindle

Air through nozzles

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E	Ferrotall www.hurco.es
FL	Josef Binkert AG www.binkertag.ch
H	Single Product kft www.hurco.hu
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LV	Machine Tool Center UAB www.mtcenter.fi
MK	Strojotehnika d.o.o. www.hurco.eu
MNE	Strojotehnika d.o.o. www.hurco.eu
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RO	SC Allmetech Tools&Machines SRL www.hurco.ro
RU	ILK-Engineering www.ilk.ru
SRB	Strojotehnika d.o.o. www.hurco.eu
SLO	Kač Trade d.o.o. www.hurco.eu
SK	ITAX PRECISION s.r.o. www.itax.cz www.hurco.cz
TR	Tezmaksan Makina Sanayi ve Ticaret A.Ş. www.hurco.com.tr
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